Work Order Thursday, May 26											Page 1
Item ID: DRevision ID:	03245-7			Accept				S	Setup St		
Item Name: G	Gasket								St	ор	
		Start Qty: 6.00			Cust Item I	D:					
Required Date: 6. Reference:	//3/2011 R	Req'd Qty: 6.00			Customer:						
		- P	Date://-05-26		Da	ate:	<u> </u>	F		art	
•	QC:		Date:	SPC (Y/N):	Da	ate:			0.		
Sequence ID/ Work Center ID		peration escription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisio	on Nbr									-
D3245	Rev B									N. Phys.	
Waterjet FLOW CNC Waterjet		LOW WATER JET Memo 1-Cut as p Deburr if i		0.00 0.00 □Prog Rev:	B 02-			HB 11-	6-9		9
110	Q	C2- Inspect parts off	machine FAI/FAIB	0.00				VR U	-6-4		
QC . Quality Control		Memo		0.00					<u> </u>		
		•						. •			•
120	Q	C8- Inspect parts - se	econd check	0.00 S	2000			(P))		
QC		Memo		0.00	- (0,						

Quality Control

Dart Aerospace Ltd

W/O:				WORK ORDER	CHANGES					
DATE	STEP		PR	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			· ·							

Part No	:		PAR #:	Fault Category:	NC	R: Yes	No DQ	A:	Date: _	
	Re	esolution:	A	Disposition:	QA	: N/C (Closed:		Date: _	
				WORK ORDER MON CON		- /\\	<u></u>			

NCR:		· ·	WORK ORD	DER NON-CONFO	ORMANC	E (NCR)			
		Description of NC		Corrective Action	Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng	otion	Sign & Date	Section C	Chief Eng	QC Inspector
					•				
								•	
								•	

NOTE: Date & initial all entries

Work Order ID 70081

Thursday, May 26, 2011 11:34:56 AM



Page 2

Item ID:

D3245-7

Accept



Setup Start



Revision ID:

Start Date:

Item Name:

Gasket

5/26/2011

Start Oty: 6.00

Reg'd Oty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop



Required Date: 6/3/2011

OC:

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop



Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

0.00

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number Stamp

Insp.

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

116/13Af

C)ar	t Ae	eros	spa	ce	Ltd

	Johnso									
W/O:			W	ORK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										-
				-						
Part No	:	PAR #:	Fault Cate	gory:	NO	CR: Yes	No DQ	A:	_ Date: _	
	Re	esolution:	Dispositio	n:	Q.	A: N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFO	RMANC	E (NCR	3)			
DATE	STEP	Description of NC		Corrective Action	Section B	0:	Verific	ation	Approval	Approval
DAIL	O.L.	Section A	Initial Chief Eng	Action Descri	ption	Sign & Date	Secti	on C	Chief Eng	QC Inspector
									1	

NOTE: Date & initial all entries

Picklist Print

Thursday, May 26, 2011 11:35:03 AM

Work Order ID: 70081

Parent Item:

D3245-7

Parent Item Name: Gasket



Start Date: 5/26/2011

Required Date: 6/3/2011

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP □C□04.11.17□Made in-house□KJ/JLM□

IPP Rev:b ECN 1052 07-10-31 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	l Qty Issued	Date Issued	Status
D3245		Manufactured	No			100	Each	7.5000		6	9. B11-6-9		

Location Loc Qty Loc Code MAT051 7.5 7.5 44088

44488



Dart Ae	rospace	e Ltd								
W/O:			V	VORK ORDER CH	ANGES					
DATE	STEP	PR	OCEDURE CH	·		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			4 00 - 61 - W		" !					
Part No	:	PAR #:	Fault Ca	tegory:	NC	R: Yes N	lo DQ	A:	Date:	
	R	esolution:	Disposit	ion:	QA	: N/C Clo	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFO	PRMANCE	(NCR))			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descri	Section B otion	Sign &	Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector
-										

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

DART AEROSPACE LTD	Work Order:	70081
Description: Gasket	Part Number:	D3245-7
Inspection Dwg: D3245 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments
Ø0.325	+0.006/-0.001	.330	b		V 1867		
0.80	+/-0.030	.780	Ø		V		
0.34	+/-0.030	,336	8		V		
0.400	+/-0.010	,347	8		V		
7.80	+/-0.030	7.795	7		V		
2.150	+/-0.010	212	y		Ý	· · · · · ·	
3.500	+/-0.010	3,507	×		V		
0.035	+/-0.010	,635	>		V		
Measured by:	B 11-6-9		8		Prototype App	roval: Date:	N/A N/A
Rev Date	Change				Rev	ised by	Approved
A 09.05.04	New Issue			1	KJ/[DD	

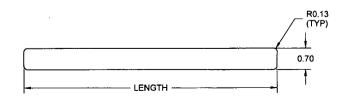
Dart Aerospace Ltd

			l l							•
W/O:				N	ORK ORDER CHANGES					-
DATE	STEP	PRO	CEDUR	E CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Faul	t Ca	tegory:N	ICR: Yes	No [DQA:	_ Date: _	
	R	esolution:	Disp	osit	ion: Q	A: N/C	Closed:		Date: _	·
NCR:		V	VORK	OR	DER NON-CONFORMANC	CE (NC	R)			
DATE	STEP	Description of NC			Corrective Action Section B		Vei	rification	Approval	Approval
DAIE	SIEP	Section A	initi Chief E		Action Description Chief Eng	Sign Dat	& S	Section C	Chief Eng	QC Inspector
								:		
								!		

NOTE: Date & initial all entries

^{*} H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

R0.13 Ø0.325 0.80 (TYP) (TYP) (TYP) -⊕--∯-(REF) **(** ф. 7.80 (TYP) Ф ·(\)-R0.50 (TYP) 3.500 (TYP) 0.34 (TYP) 0.400 2.150 (TYP) (TYP)



D3245-X GASKET

P/N	LENGTH	
D3245-9	8.35	
D3245-11	9.01	
D3245-13	9.50	

SHOP COPY RETURN TO **ENGINEERING UNCONTROLLED COPY** SUBJECT TO AMENDMENT

WORK ORDER
NO. 7008/

RELEASE	IJ
07.103	V

NOTES:
1) MATERIAL: DURABLA BLACK GASKET, 0.035 THICK
(PER MIL-A-7021C OR MIL-A-17472B OR MIL-G-12803A)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

D3245-7 GASKET

DESIGN	- 7≱	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				
DRAWN	4					
CHECKED	PH		REV. B			
MFG. APPR.	177	D3245 , SHEE	T 7 OF 7			
APPROVED	140	TITLE	SCALE			
DE APPR.	4	ACCESS PANEL ASSEMBLY	1:2			
DATE 07.	10.02	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFOCKTINL AND IS SUPPLIES ON THE EXPRESS CONDITION HOT TO BE USED FOR ANY PURPOSE OR COPED OR CONMUNICATED TO ANY OTHER PERSON				

D

D

Dart Aerospace Ltd

- alt riol	•	, Liu		•							
W/O:			W	ORK ORDER CH	IANGES						
DATE	STEP	PROC		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No: PAR #:		Fault Category:		NCR: Yes No DQA				A: Date:			
Resolution:			_ Dispositi	on:	QA: N/C Closed:				Date:		
NCR:		W	ORK ORE	DER NON-CONFO	PRMANCE	(NCR))				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descri	Section B ption	Sign & Date	Verific Secti	cation on C	Approval Chief Eng	Approval QC Inspector	
£**				· ·							
15 15											
								de la companya de la			
						*					

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE